

STRUCTURAL SOLUTIONS, P.A.

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GARAGE DOOR STATIC PRESSURE TEST REPORT

Garage Door No.:	IRC-1518-120-24		Test Date:	11/25/2013	Project No.:	13-114
Design Pressures:	+21.6 psf, -24.5 psf		Report Date:	11/3/2020	Model #	1500
Test Pressures:	+32.4 psf, -36.8 psf		Test Location:	Amarr Garage Doors, Winston-Salem, NC		
ASCE 7-16 Criteria:	Up to 5 Feet of Door Width in Zone 5; Any Roof Slope; Enclosed Building					
	Exp. B, 30' MRH	Exp. C, 15' MRH	Exp. C, 25' MRH	Exp. D, 15' MRH	Exp. D, 25' MRH	
	155 mph	141 mph	134 mph	128 mph	122 mph	
Witnessed By:	Brandon Gentle - Amarr Garage Doors; Thomas L. Shelmerdine, PE - Structural Solutions, P.A.					

Description of Test Specimen:

A 18'-0" wide x 7'-0" high residential steel sectional garage door, one section wide by four sections high, each section being 1-3/8" thick by 21" high 27 gauge galvanized steel sheet. Each section was reinforced with one 4.5" 20 gauge galvanized steel R-Truss, and the bottom section also had one 3" 20 gauge galvanized steel strut. The door sections were connected together with one 14 gauge galvanized steel end hinge at each end stile and one 14 gauge galvanized steel center hinge at 3 interior stiles as shown on the drawing. Garage door Model 1500 manufactured by Amarr Garage Doors was used in the test. The test unit is further described on Drawing IRC-1518-120-24.

Manner of Testing:

This test was conducted at Amarr Garage Doors in Winston-Salem, NC, which is accredited by the American Association for Laboratory Accreditation, Certificate #2595.01. The specimen was tested for static pressure structural performance in substantial conformance with the procedures described in DASMA 108 "Standard Method for Testing Sectional Garage Doors - Determination of Structural Performance Under Uniform Static Air Pressure Difference", and ASTM E330 "Standard Test Method for Structural Performance of Exterior Windows, Curtain Walls, and Doors by Uniform Static Air Pressure Difference". Both positive and negative pressures were tested. The specimen was installed in an enclosure measuring approximately 5' deep, 9' high, and 25' long. The enclosure was framed with shop welded structural steel square tubing and covered with 3/4" thick plywood. The door was covered with 2 mil plastic sheeting to prevent leakage of air pressure. One pressure blower was attached to the enclosure with flexible ducting to provide the positive and negative pressures. Pressure transducers connected to a computer were used to measure and record the pressures in the enclosure.

Test Procedure:

The specimen was subjected to the above pressures for the following durations. Positive pressure was applied on the exterior face of the door first, and then negative pressure was applied.

- Step 1: Preload the door to 50% of the Design Pressure and hold for 10 seconds. Step 2: Unload the door for 1 to 5 minutes.
Step 3: Load the door to 100% of the Design Pressure and hold for 60 seconds. Step 4: Unload the door for 1 to 5 minutes.
Step 5: Load the door to 150% of the Design Pressure (which equals 100% of the Test Pressure) and hold for 10 seconds.
Step 6: Repeat 1 through 5 above for negative pressure.

Observations:

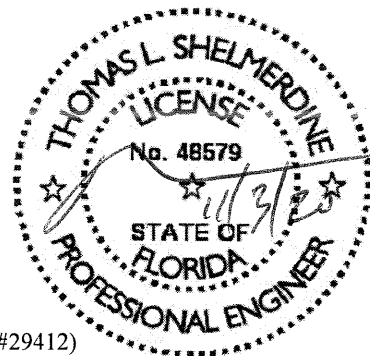
No failures occurred as a result of the noted loadings. The door remained operable after both positive and negative tests.

Summary:

A 18'-0"x7'-0" Model 1500 as described on drawing IRC-1518-120-24 meets or exceeds the testing criteria as described above. By comparison to the construction of the 18'-0"x7'-0" Model 1500, the following doors also meet or exceed the above testing criteria, when constructed in accordance with drawing IRC-1518-120-24:

- 18' x 7' Model 1200 doors (which are constructed of thicker 24 gauge exterior steel in lieu of 27 gauge steel)
- 18' x 7' Model 1550 doors (which have alternate embossment patterns in the skin)
- Model 1500, 1200 and 1550 doors with widths up to 18'-0" and heights up to 14'-0"
- Heritage 3000, Stratford 3000, and Oak Summit 3000 doors (which are Models 1200, 1500 and 1550 respectively)
- Short, Long, Flush, and Oak Summit Panels, which are alternate embossment patterns in the skin
- 8 short panel (18-1/8" x 10-5/8") or 4 long panel (38-1/8" x 10-5/8") windows (3/32" annealed glass minimum - meets ASTM E1300-04) may be installed in 1 section

Submitted By:



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